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Document #	NAPSDWS006	Rev.	4	Revised Date	07	/10/20	Issue Da	te	8/27	/15
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# NASWEB

North American Supplier Web

## Purpose:

•Allow N.A. Suppliers to view firm and forecast orders

•Provide a tool for suppliers to print kanbans and delivery orders

•Provide a way for suppliers to send an Advance Shipment Notification (ASN) at the time of shipment.

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### 1. Logging into NASWEB:

### Website Address: https://nasupplier.denso-na.com/

BENSO NA Supplier Web Site - Microsoft Internet Explorer provided by DENSO Manufacturing INC, Tenn.		
O https://nasupplier.denso-na.com/	V 🐓 🗙 Live Search	
C DENSO NA Supplier Web Site	🏠 🔹 🔝 👘 🖷 📴 Page 🕶 🎯 Tools 🕶 🎽	
DENSO		
	2.0 [Shorts]	
Welcome to DENSO Supplier Web Site  Login to your account. Username Password Remember Me » Forgot password? Login	At the main page you will b prompted for your usernam and password. The first time you log in wit a NEW user ID you will use your user name as your password. Enter both and click Login	e ie h
Done	✓ ✓ Trusted sites 🔍 100% 👻	

You will then be prompted to change your password.

NOTE: The required Denso standard format for the password is: 8 characters, at least 1 capital letter, at least 1 lower case letter, and at least 1 number.

If you forget your password please use "Forgot Password" link to reset.

When resetting password you MUST use the primary e-mail address that is registered for NASWEB. This is where the temporary password will go.

### 2. NASWEB Home Page:

3

When you log in – this is the first screen you will see.

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Click an icon to	open or edit a doc	ument.									
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Status	▼Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date		Receiving Date		Shipping Schedule	Тад	Ship Notice
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Open	00716108	J1	07/02/2020	07/16/2020	07/15/2020	07:00	07/16/2020	04:00	Ż	2	
Open	00715118	J1	07/02/2020	07/15/2020	07/14/2020	07:00	07/15/2020	Hor	nepag	je vie	W
Open	00713153	J1	07/02/2020	07/13/2020	07/10/2020	07:00	07/13/2020	will	defau	It to I	Firm
Open	00710108	J1	06/25/2020	07/10/2020	07/09/2020	07:00	07/10/2020	Orc	lore fo	r tho	
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Past Due	00708112	J1	06/25/2020	07/08/2020	07/07/2020	07:00	07/08/2020	cus	tomer	last	
Showing 1 to 7	of 7 records							viev	wed (if	mul	tiple
									tomer	(2	
									Contor	5).	

### <u>3 Drop Down boxes allow you to customize your view:</u>

Data Type: →Order documents – This will show Shipping Schedules / Tags / Ship Notices.

 $\rightarrow$ Order data – This will show Excel file of order data.



Supplier ID: If you have multiple supplier codes that are under the same Login ID, use this drop down box to choose the correct supplier code to view the orders.

### 3. Firm Order Documents Detail:

The <u>Order Documents</u> view allows you to see shipping documents and create a ship notice for firm orders.



### Header Fields:

- Status: Will show if order is Open, Closed or Past Due
- <u>Delivery Order #:</u> Order # (DO)
- B Dock Code: Plant Dock Code
- Issued Date: Date order loaded to NASWEB
- 5 <u>Due Date:</u> Due date to customer
- 6 Ship Date: Scheduled Ship date and time
  - <u>Receiving Date:</u> Scheduled Receiving date and time
  - Shipping Schedule: Pick list of parts / qty's on the DO

Sortable Fields: Fields 1 thru 7 may be sorted by clicking on the header name

- Tag: Kanbans for DO
- ) <u>Ship Notice:</u> Create a new shipment. Will allow you to create shipping DO and send ASN.

### Header Search Function:

Header fields 1 thru 7 are search capable allowing specific documents to be found quickly and easily. By entering desired values in the search block, only matching data will be listed.

Ex: Search all Status "Past Due", Dock Code "J1" and Receiving Date "07/09"



table and show new orders

North American Production Control

## a. Printing Shipping Schedules:

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w 10	✓ records							
itatus	Under #	Dock Code	Issued Date	Due Date	Ship Date	Receiving Date	Shipping Tag Schedule Tag	Ship Notice
earch	Search	Search	Search	Search	Search	Search	]	
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aniconi					Z) Lasel P			
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Print:	LASER LASER (small, 1x ZEBRA	(3)			3) Zebra F	Printer (4" x 6	.5" Kanbar	ı) ́

### b. Printing Shipping Kanban Tags (cont):

### i. Printing on Laser Printer:

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DLIIS										2.3.11
Order Overview 💀	Create Customer Tag	RFQ	NAIL	BPO Download	Account 👽	Downloads	Safety Stock	Log Out		
Firm Orders									TEST USER	[naswebtest]
Data Type	Order Documents 🔽	Custome	er DM1	TN - DENSO MANUFAC	CTURING TENN	IESSEE 🔽	Supplier	ID 209365	~	
Click an icon to oper	n or edit a document.									
Tag Print: LASER	~			Receiving Date Sta	urt:	F	Receiving Date E	ind:		🧼 🗘

Show 10 v records

Status	▼Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date	Receiving Date	Shipping Schedule	Tag	Ship Notice
Search	Search	Search	Search	Search	Search	Search	]		
Open	00717101	J1	07/02/2020	07/17/2020	07/16/2020 07	7:00 07/17/2020 04:00	A	×.	
Open	00716108	J1	07/02/2020	07/16/2020	07/15/2020 07	7:00 07/16/2020 04:00	×	×	ì
Open	00715118	J1	07/02/2020	07/15/2020	07/14/2020 07	7:00 07/15/2020 04:00	کار 🖌	<u>ک</u>	
Open	00713153	J1	07/02/2020	07/13/2020	07/10/2020 07	7:00 07/13/2020 04:00	2	×	Ē
Open	00710108	J1	06/25/2020	07/10/2020	07/09/2020 07	7:00 07/10/2020 04:00	<u>ک</u>	2	
Past Due	00709103	J1	06/25/2020	07/09/2020	07/08/2020 07	7:00 07/09/2020 04:00	2	2	
Past Due	00708112	J1	06/25/2020	07/08/2020	07/07/2020 07	7:00 07/06/2020 04:00	<u>A</u>	2	Ē

Showing 1 to 7 of 7 records



•When you click the icon to print the kanbans for the delivery order that you're shipping, they will appear in your browser like you see to the left.

First Previous 1 Next Last

### Specific Print Settings for Laser printed Kanbans 4x6.5 or 1x3:

Printer settings will vary. Below is general settings for reference. When printing to 6.5x 8 Card Stock, make sure to choose correct image size

Print		×	
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## Troubleshooting a "fuzzy" QR code:



### ii. Printing on Zebra Printer Specific Settings: 4x6.5 Card Stock:

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Note: Supplier printers may be configured differently. If printed labels do not match expected results, confirm proper configuration with your IT department before contacting customer PC.

When changing label printing methods, material or equipment always submit samples to customer for approval before mass use.

### iii. Kanban (tag) print exclusion:

Tag printing can be shut off at the part number level. Please contact your DENSO Plant PC contact to set up. Exclusion is controlled by setting flag in "Item MA & Item MA 2 Maintenance" (Screen D003). Blank to print or "N" to exclude.





Tag exclusion will only remove the part number from the tag .pdf. Part number will remain in the DO requirements. Labeling requirement specification remains. Web Kanban Flag can be used to remove duplicate label printing for suppliers ex: fixed container labels, line side printing, etc.

### iv. Card Stock Sourcing:

PURPOSE	Provide information for purchasing card stock	for Kanbans (Tags)								
PURCHASED BY	Each Supplier is responsible for purchasing th	e card stock.								
TIMING	Leadtime is approximately 3 weeks.									
	aser Card Stock Zebra Card Stock									
	½"x8" Perforated Kanban Stock 4"x6½" Direct Thermal 4"x6½" Thermal Transfer									
	Taylor Communications	Tri-State Media	MacArthur Corp							
SOURCES	4609 Branch Ave, Portage, Mi 49002	325 Davids Drive	3111 Tri-Park Drive							
(Or your	Contact: Kellie Hodgkins	Wilmington, Oh 45177	Grand Blanc, Mi 48439-0961							
approved local	Office: 877-752-7025 Ext. 2	Phone: 513-933-0101	Phone: 810-606-1777							
supplier)	E-mail:	Fax: 513-933-0111								
	Kellie.Hodgkins@taylorcommunications.com									
SPECIFICATION	Item: DWOS Tags	Item: DTT-4-65-F	Item: 150550001-392							
	Blank white tags perforated at 4" from top	4x6.5 Paper(DT) Direct	TMMK TAGS							
	Size 6½"x8"	Thermal Tag, Fanfold,	3000/box							
	Wrapped in 500's	2,000 tags/stack,								
		4,000 tags/CTN								

•Laser printed on 6.5x8 kanban stock that has been used in the past. (Specs above)

•You can select your own supplier for the stock if you have another supplier, but the stock needs to be the same weight.

•Do not print Tags to Sticky Labels

North American Production Control

## c. Creating Ship Notice:

When preparing and sending your shipment you will use the Ship Notice button for the DO that you are shipping.

	50							DENSO	NA SUPP	LIER	VEB SITE
DEN	NORTH	A MERICA									2.3.11
Order Overvie	w 👽 Create Cust	omer Tag	RFQ NAIL BP	O Download	Account 👽 Do	wnloads	Safety Stock	Log Out	t		
Firm Order	s								TEST U	SER	naswebtest]
Data Typ	Order Documents	~	Customer DMTN - D	ENSO MANUFAC	TURING TENNESS	EE 🔽	· Supplie	r ID 20936	35 🗸		
Click an icon to	open or edit a doci	ument.									
Tag Print: LAS	ER 🔽		Rece	eiving Date Star	t:	1	Receiving Date E	End:		9	🚺 🔇
Show 10	<ul> <li>records</li> </ul>										
Status	😈 Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date		Receiving Date		Shipping Schedule	Tag	Ship Notice
Search	Search	Search	Search	Search	Search		Search				
Open	00717101	J1	07/02/2020	07/17/2020	07/16/2020	07:00	07/17/2020	04:00	2	×.	Ē
Open	00716108	J1	07/02/2020	07/16/2020	07/15/2020	07:00	07/16/2020	04:00	2	×	Ē
Open	00715118	J1	07/02/2020	07/15/2020	07/14/2020	07:00	07/15/2020	04:00	2	2	Ē
Open	00713153	J1	07/02/2020	07/13/2020	07/10/2020	07:00	07/13/2020	04:00	2	×	Ē
Open	00710108	J1	06/25/2020	07/10/2020	07/09/2020	07:00	07/10/2020	04:00	A	2	Ē
Past Due	00709103	J1	06/25/2020	07/09/2020	07/08/2020	07:00	07/09/2020	04:00	2	×	Ē
Past Due	00708112	J1	06/25/2020	07/08/2020	07/07/2020	07:00	07/08/2020	04:00	<u>&gt;</u>	- <u>A</u>	Ē
Showing 1 to 7	of 7 records							First	Previous	1	Vext Last

## The ship notice section will allow you to enter:

- Actual ship qty's
- •Alternate Packaging
- Shipment Transportation details
- Print Delivery Order document

## Send ASN

### **Creating a new Ship Notice:**

## To create a new shipment you will click the New $\rightarrow$ Edit button below:

6 DENS	DENSO NA Supplier Web Site - Microsoft Internet Explorer provided by DENSO Manufacturing INC, Tenn.										- 🗆 🗙
00	- <b>D</b> http://webed	li-dev.tac.densona.com:8281/o	rder-asn.do?densoComp	anyCode=DMMI&supplierCo	ode=K97&orderNumbe	r=30405033		Liv	e Search		<b>P</b> -
Google		🗸 🖌	earch 🕶 🛅 🕶 🔀	Share 🔄 🖌 More ン						s	ign In 🔌 🕶
Share	Browser WebEx 🕶										
🚖 🎄	DENSO NA Suppli	er Web Site						🟠 • (	a - 🖶 -	🔂 Page 👻 🄇	Tools + »
		_					DE		SUPPLIER	WEB SITE	
	DENSC	NORTH AMERICA								2.2.1 [Shorts]	
										2.2.1 [01016]	
	Advanced Ship	ping Notice							AINAK,INC.	[US0000037]	
(1)		F									
	ASN Status [DO#	30405033] [DENSO M	ANUFACTURING N	IICHIGAN ]			•				
	ASN Number	Last Modified A	.SN Sent	Shipment State		View View	Edit	Delete	Send	Cancel	
	Now			Received		Enois DO	0		ASN	ASN	
	14644						LT .				=
(2)	Shipment Status										-
	Part Number	Ordered Qty	Received Qty	In-transit Qty	Allocated Qty	Remain	Qty				
	AA017480-5141	630	0	0	0		630	^			
	AA017560-0100	432	0	0	0		432				
	AA022484-0590	400	0	0	0		400				
	AA022484-1660	1200	0	0	0	1	200				
	AA022484-1670	1200	0	0	0	1	200				
	AA022484-2130	800	0	0	0		800				
	AA022500-9732	560	0	0	0		560				
	AA122420-1611	5400	0	0	0	5	400	~			
								т	ructed cites		<b>₩</b>
									usteu sites	4	

(1)

ASN Status Section: ASN #'s and ASN Status for the Delivery Order will be shown in this section. Also, this is where you will be able to view and print your Delivery Order and Send the ASN.

2

Shipment Status Section: This section will show the detail of part #'s and quantities on the Delivery Order. You will be able to see the qty that was ordered, received by DENSO, In-transit, Allocated (assigned to a ship notice but not shipped) and any Remain Qty to ship.

## Ship Notice Detail:

### After choosing to create a New Ship Notice you will see the screen as shown below:

DENSIOn A suppler Web Ste         Denson A Suppler Web Ste         Denson A Suppler Web Ste           DENSON         NORTH AMERICA         21 (Shorts)           Ship Notice Detail         ANAKINC. (US0000037)           ASN# TBD         [DENSO MASUPPLIER WEB STE           2         1           Antickinc. (US0000037)           Astronomic Ordered Qt/         Received Qt/           Antickinc. (US0000037)           Astronomic Ordered Qt/         Received Qt/           Antickinc. (US0000037)           Antickinc. (US00000037)           Antickincin. (US00000037)           <									
Ship Notice Detail	50331 [DENSO]			1	)	2	AI	NAK,INC. [US0000	037]
Part Number	Ordered Qty R	eceived QtyIn-	transit Qty	Remain Qty	Shipping Qty	Qty / Box	Primary Box Cnt	Alternate Box <u>Cnt</u>	
AA017480-5141	630	0	0	0	630	90	7	0	<b>^</b>
AA017560-0100	432	0	0	0	432	72	6	0	
AA022484-0590	400	0	0	0	400	400	1	0	≡
AA022484-1660	1200	0	0	0	1200	200	6	0	
AA022484-1670	1200	0	0	0	1200	200	6	0	
AA022484-2130	800	0	0	0	800	400	2	0	
AA022500-9732	560	0	0	0	560	40	14	0	
AA122420-1611	5400	0	0	0	5400	150	36	0	
AA146214-1560	1452	0	0	0	1452	242	6	0	
AA146214-3160	2400	0	0	0	2400	240	10	0	
AA146636-1171	600	0	0	0	600	100	6	0	
AA146646-7740	5760	0	0	0	5760	480	12	0	~
The shipping box quantity  * The actual shipping box PRO Number BOL # # of Pallets of	r is automatically po ouantity and per bo	opulated as parts	shipping qu be different	antity entered. for [Alternate] n/ Trailer SCAC	ackade type	Gi #	et Weight (lb) ross Weight (lb) of Pallets of Empty	0	
Parts						PI	kg	0	

Enter in actual shipping qty. It will default with full order qty.

If you are shipping in alternate (any package that is not the standard) packaging, please enter in the # of boxes that are in primary packaging. The # that is shipping in alternate packaging will automatically update.

Shipment details. Please enter in the details of the shipments as you know them. Will have chance at ASN time to enter as well. The GROSS WEIGHT, # OF PALLETS OF PARTS & # OF PALLETS OF EMPTY PKG WILL print on the DO sheet and must be entered.

When all information is entered, click "Save"

### Saved Ship Notice:

## After saving the ship notice you will see the view below:

C DENSC	) NA Supplier We	b Site - Microsof	t Internet Exp	lorer provided by DE	NSO Manufacturi	ng INC, Tenn.					
00	D http://webe	edi-dev.tac.densona.	com:8281/order-	asn.do?currentOrderNumb	er=30405033&densoC	iompanyCode=DMMI8su	upplierCode=K97	× ** ×	Live Search	1	
Share	Browser WebEx •										
🚖 🏟	D DENSO NA Supp	blier Web Site							• 🔊 -	🖶 🔹 📝 <u>P</u> age 🕶	
	DENC	0						DENSO	NA SUPP	LIER WEB SIT	re 🔷
	DENS	NORTH A	MERICA							2.2.1 [Shor	ts]
	Advanced Shi	pping Notice							AINA	K,INC. [US000003	37]
(1)											
A	SN Status [DO#	51009028] [[	DENSO MANU	FACTURING MICHIG	AN]				View		
	ASN Number	Last Modified	ASN Ser	nt Shipment Received	Status	View Errors	View Edit	Delete	Skid	Send Cancel ASN ASN	
	New						Θ		Sheet		
	000989560	02/16/2016 11:0	0				<u>k</u> 2	G 🖌	A	•	
											1
	shipment Status										
	Part Number	Orde	ered Qty	Received Qty	In-transit Qty	Allocated Qty	Remain Qt	y			
	AA017480-514	1	630	0	0	630					
	AA017560-010	0	432	0	0	432					
	AA022484-059	0	400	0	0	400	C01	)			130
	AA022404-100	0	1200	0	0	1200	00	,	N/	AIL Mill	krun
	AA022464-167	0	800	0	0	800		,			
	AA022404-213	2	560	0	0	560		, )	Shi	ppers	Only!
	AA122420-161	1	5400	0	0	1500	390	, )			
L				-				•			
					Close						
									1		
vone									<ul> <li>Trusted s</li> </ul>	ites	<b>₹</b> 100% • "

ASN Status: This will show all ship notices created and the ASN #. You will be able to Edit, Delete or Send an ASN for a ship notice in process. You can also Print the Delivery Order at this time to place with the material being shipped.

You cannot create a new ship notice until the ASN is accepted for the one in process.

Shipment Status: This shows part # detail of the shipment status. It will show the quantity details about each part.

### d. Printing Denso DO for Shipment:



## e. Denso Skid Sheets Requirements:

DENSO NAIL skid sheets are **REQUIRED** for shipments moving on DENSO NAIL milkrun trucks, but optional for all other DENSO shipments (LTL or expedites, for example).

Important Points:

- The Skid Sheet print function is only available <u>after</u> ASN and shipment information has been entered and "<u>Saved</u>". ASN does NOT have to be "Sent" to create Skid Sheets.
- Skid Sheets are UNIQUE by Delivery Order (DO), so <u>never</u> apply to a different shipment.
- Always print on 8 ½"x 11" white paper using same print quality settings as DENSO kanbans (see page 10).
- Confirm pick-up and delivery dates and skid counts are accurate. For Trouble-shooting Matrix, see next page.
- Any back-ordered (due to shipper issue) or supplemental (due to DENSO request) order REQUIRES pre-approval from DENSO NAIL to ship on normal NAIL route. NAIL will try to accommodate, but ultimate responsibility for shipping cost is shipper for backorders or DENSO plant for supplemental orders. For approval contact NAIL at <u>NAILOPS@denso-diam.com</u> and/or 865.738.2300.

Attach 2 copies of the skid sheet(s) in upper right corner of 2 adjacent sides of pallet as shown here. Refer to DENSO's North American Transportation Guide for more details.

www.densocorp-na.com/suppliers/resources If shipment is comprised of only empty packaging, manual skid sheets (available in DOWNLOAD section of NASWeb site) must be used.

#### Example: NAIL Skid Sheet

DENSO NAIL SKID SHEET Receiver Del.Rte: MN1-700 Del.Date: 10/09/2015



#### Denso Manufacturing Michigan, Inc. Shipper Caplugs Pick Up Route : MN1-121 Pick Up Date : 10/05/2015 1 of: 2 Delvey Order : 5109028 Zabre : 20000000 Delvey Order : 5109028 Zabre : 20000000 Delvey De

#### Example: Non-NAIL Skid Sheet





### Denso Skid Sheets Troubleshooting Matrix:

Trouble Condition:	Recommended Action(s):
Bad print quality or damaged skid sheet(s)	<ol> <li>Damaged – reprint PDF skid sheet file.</li> <li><u>Bad print quality</u> – Check all prints settings (see pg 10), reprint Skid Sheet PDF file. If issues persist after working with supplier IT group, contact NAIL</li> </ol>
Wrong skid count(s) Example: keyed in/printed "3" skid sheets and later revised to "4"	<ol> <li>ASN has not been "SENT" (→ still appears under "Send ASN" heading on ASN Status screen (see pg 14)) – "EDIT" the ASN again, by revising the number(s) of pallets (see items in purple circles in section ④ of pg 13), and re-"Save". Re-saving automatically takes you out of the previous screen where you can click "View Skid Sheets" again. Corrections should be reflected based on the revisions.</li> <li>ASN has been "Sent", cancel the ASN (see pg 20). Then create new ASN as usual, revising the number(s) of pallets (of Parts or of Empty Pkg), and re-"Save". Click "View Skid Sheets" again. Corrections should be reflected based on the number(s) of pallets (of Parts or of Empty Pkg), and re-"Save". Click "View Skid Sheets" again. Corrections should be reflected based on the revisions.</li> </ol>
Wrong delivery & pick- up dates (showing old dates)	<ol> <li>Meaning: The original delivery date for this order is &lt; current date.* Translation: Either full order is shipping late or partial order is shipping late. Note: If some portion of DO was shipped on time, the unshipped portion of the DO will be shown with 10 digits DO# instead of the standard 8 digits when viewed in the ASN Status screen (see pg 14). The 10 digits are comprised of the original 8 digit # with 01, 02, 03, etc added to the end to indicate consecutive shipments on same original DO.</li> <li>Use back-up manual skid sheet available in DOWNLOAD section of NASWEB site. Instructions are included in the file. Contact NAIL Planning (NALP@denso-diam.com) for assistance if needed.</li> </ol>
Error message1: Zero Product and Zero Empty Selected	<ol> <li>Meaning: No values were keyed in for # of Pallets or Parts or # of Pallets of Empty Pkg on ASN create screen. (<i>Note: # of Pallets of Parts must be &gt; 0. # of Pallets of Empty Pkg can be 0.</i>)</li> <li>Close "View Skid Sheet" window, "Edit" ASN pallet # values. Re-"Save", and "View Skid Sheets" again. Corrections should be reflected based on your revisions.</li> </ol>
Error message2: Routing Mismatch: Contact NAIL @ 1.865.738.2300	<ol> <li>Meaning: The delivery date for this order does not match any existing routing in NAIL system.**and ***</li> <li>Use back-up manual skid sheet available in DOWNLOAD section of NASWEB site. Follow instructions included there, and contact <u>NALP@denso-diam.com</u> if further assistance is needed to complete the sheets.</li> <li><b>IMPORTANT:</b> E-mail a copy of the Error Msg skid sheet to your DENSO Production Control contact, cc: NAIL Planning team (<u>NALP@denso-diam.com</u>). Be sure to specify the date used for pick-up/delivery &amp; the destination DENSO plant. DENSO PC &amp; NAIL will work to resolve the data issue.</li> </ol>

\* If shipping backorder, original order due date will be in the past, so, as long as delivery day of the week is still valid, the Skid Sheets will print, but with OLD DATES. Shipping in full on correct shipping dates to meet original due date is highly recommended.

\*\* If shipping supplement order and stated "required" delivery date results in Error Msg 2, contact DENSO PC to ask if shipping on <u>regular pick-up date</u> is OK and contact NAIL Operations team to be sure space is available. If yes, use manual skid sheet described in step 2 with approval ship/delivery dates. If not OK, DENSO PC should arrange LTL or expedite and Skid Sheets are not required.

\*\*\* If shipment is not a supplement order, root cause of Error Msg 2 is likely DENSO Master Data error. Strong supplier cooperation is appreciated to help DENSO identify and eliminate these errors. These should be very infrequent and lessening over time.

### f. Sending the ASN:

After the parts have shipped to DENSO / ASMO the ASN will be sent within 30 min after shipping (setting can be changed in CIGMA Menu Option P142). Late ASN or ASN that does not match order will generate an email to specified planners to inform them of discrepancy:



ASN Sta	tus: ter Web Site - Microsoft tp://webedi-dev.tac.densona.c webEx -   D NA Supplier Web Site VSO NORTH A	t Internet Explorer p com:8281/order-asn.do?cr	rovided by DENSO urrentOrderNumber=30	Manufacturing 405033&densoComp	INC , Tenn. NanyCode=DMMI8supplie	rCode=K97	ASN w "Subm until a Denso	vill show nitted" s cceptec	' a tatus l by	
ASN Statu ASN Statu ASN New 001002 Shipment Part N AA017 AA	ed Shipping Notice is [DO# 30405033] [I umber Last Modified 740 04/05/2013 12: Status umber Orde 480.5141 DENSO NA Supplier Web Comparison of the state of the st	DENSO MANUFACTU ASN Sent :53 04/05/2013 1 ered Qty Receir :530 Site - Microsoft Inter I-dev.tac.densona.com:82 I-dev.tac.densona.com:82	JRING MICHIGAN ] Shipment Received 3:09 ved Qty In-tra o net Explorer provi 81/order-asn.do?current	Status Submitted nsit Qty A o ded by DENSO Ma OrderNumber=30403	View Frides Nocated Qty 1000 1000 1000 1000 1000 1000 1000 10	Remain Qt	Edit Delete	Send Cancel ASN ASN	7] 	
Done 2	Advanced Ship ASN Status [DO# ASN Number New 001002740	NORTH AMERI ping Notice 30405033 ] [DENS Last Modified 04/05/2013 12:53	CA O MANUFACTURIN ASN Sent 04/05/2013 13:09	G MICHIGAN ] Shipment Received	Status Accepted	Vie Err	w View Edit	AINAK,INC. Delete Send	2.2.1 [Shorts] [US0000037] Cancel ASN S	
	Another         Another           AA017480-5141         AA017560-0100           AA022484-0590         AA022484-1660           AA022484-1670         AA022484-1670           AA022484-2130         AA022500-9732           AA022500-9732         AA122420-1611	Ordered Q 6 4 12 12 8 54	ty Received C 30 32 00 00 00 00 00 00 00 00	2ty In rans 0 0 0 0 0 0 0 0 0	it Qty Allocated 630 432 400 600 1200 800 560 1500	0 0 0 0 0 0 0 0 0 0 0 0 0	Remain Qty 0 0 0 600 0 0 0 3900			
ASN will "Accepted accepted At this ti Notice co the DO w complet	show an ed" status v d by Denso me a new an be crea vas not shi e.	when o. Ship ted if ipped			Close			Trusted sites	<b>€</b> 100	1%

## g. Cancelling an ASN:

If an ASN needs to be cancelled (for shipment that did not pick up or for a correction to part / qty):



## h. Receiving Discrepancies to ASN:

ASN Number	Last Modified	ASN Sent	Shipment Received	Status	View Errors	View DO	Edit	Delete	Send ASN	Cance ASN
New							G			
001002743	04/05/2013 13.29		04/05/2013	Bang Brownin A Shi		2	-			
001002742	04/05/2013 13:26	04/05/2013 13:27		Receiving Discrepancy	Ł	3				
001002740	04/05/2012 12:52	04/05/2012 12:00								

If physical receiving qty does not match ASN qty, a discrepancy report will be posted to NASWEB with the details.

Use this to review discrepancies and make any additional shipments or follow up with planner as required.

Print Date: 04/	05/2013 S	DENSO MPG. MICHIGAN, INC.     Page:       SHIPPING DISCREPANCY REPORT     Orig Delivery Ord:     30319030       Curr Delivery Ord:     30319030       Truck Route:     MN1-391		1		
Plant / Dock . : ASN Number. : Supplier Code: AINAK - K97	DMMIM1 / S1 001002744 K97	Orig I Curr I	Delivery Ord: Delivery Ord: Truck Route:	30319030 30319030 MN1-391		
Part Number	Description	ASN QTY	Rcvd Qty	Discrepancy	Error Msg	٦
AA146540-2	810 BRACKET	24	12	12	Quantity Short	t

O MEO MOUNDAN NO

Report will detail part #, ASN Qty and then Actual Rcvd Qty.

Report is posted immediately at the time of Denso receiving discrepancy.

### 4. Firm Order Data Detail:

The Order Data view allows you to see the firm orders in an Excel file as well as the raw EDI data:

🖉 DENSO NA SI	pplier Web Site - Microsoft Internet Explorer provided by	DENSO Manufacturi	ng INC , Tenn.		
<b>O</b> - <b>L</b>	http://webedi-dev.tac.densona.com:8281/firm-orders.do			Live Search	P -
🚖 🕸 D DE	NSO NA Supplier Web Site			🏠 🔹 🗟 🔹 🖶 Eag	e 🕶 🍈 T <u>o</u> ols 🕶 🎽
DEN	SO NORTH AMERICA			DENSO NA SUPPLIER V	/EB SITE 2.0 [Shorts]
Order Overvie	😯 Create Customer Tag Account 🛛 Downloads L	.og Out			
Firm Orde				AINAK,INC. [1	JS0000037]
Data Ty	re dit a document.	4 4 ENNESSEE	(5)(6)		
<u>Status</u>	EDI # Issued Date	Due Date	XLS EDI		≡
Unread	EDIF000064 02/23/2012	02/23/2012			
					G
				✓ Trusted sites	💌 🔍 100% 🔹
1) c+	atus: Will show Pood or Upr	aad			
		eau			
2 EC	I #: A numerical #, not used	by suppl	ier		
3 Iss	ue Date: Date issued to NAS	SWEB			
4 Du	e Date: Due date of DO				
5 XL	S: .xls file of forecast data				
6 EC	ll: .txt file of raw EDI data				
<u> </u>					

## **Downloading Firm Orders into Excel File:**

#### Firm Orders Data Type Order Data ~ DMTN - DENSO MANUFACTURING TENNESSEE ~ Customer Click an icon to open or edit a document. Issued Date XLS EDI# Due Date Status **B** EDIF000064 02/23/2012 02/23/2012 Unread



## •To just open the file, click open

•To save the file on your computer click save and choose the location to save.

🛛 Mia	crosoft	xcel - WH_TAB862	20100210_TAB	F000024_	FW6[1]											_ 6	P 🗙
1	le Edit	ујем (Insert Fgrma	t Iools Data	Window H	elp									Type a	question for	help 🔹	₿×
:	3 🖬 🛛	1 8 L 17 L 1	i 🗈 🙇 • 🛷	<b>1) •</b> (1)	- ] 🧕 Σ -		140		Arial • 10	- B I	Ū≣		\$ % ;	00. 0. 00.	e e   ;	<u>a • 🎝 • 🗛</u>	۱.
В	26																
	A	В	C	D	E	F	G	Н	1	J	K	L	М	N	0	Р	
1 Su	ıpplier C	Buyer Part Number	Buyer Part Desi	t Supplier	F Supplier F	UOM	Delivery C	Urgent	Purchase Order Number	Ship To	Ship Date	Ship Tim	e Due Date	Due Time	D.A.R.Da	al Qty Due	D.
2 W	H-FW6	M/058600-32340T	CLOCK ASSY			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
3 W	H-FW6	M/058600-32601T	CLOCK ASSY			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		80	
4 W	H-FW6	M/068900-43300T	BUZZER, WIREL	£		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		1500	
5 W	H-FW6	MXD68900-45700L	BUZZER, KEYL	E		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		900	
6 W	H-FW6	MXD68900-45701T	BUZZER, KEYL	E		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
7 W	H-FW6	M/070900-52310T	SWITCH, HAZA	8		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
8 W	H-FW6	MX070900-52410T	SWITCH, HAZA	5		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		1160	
9 W	H-FW6	MX070900-52510T	SWITCH, HAZA	F		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
10 W	H-FW6	MX146570-40210T	AIR COND CON	π		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		72	
11 W	H-FW6	MX146570-55161T	RR CONTROL P	γ.		EA	218005		957600000	WHPTV1	02/16/10	00:00	02/18/10	15:00		80	
12 W	H-FW6	MX146570-75910T	CONTROL ASY	Y		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		216	
13 W	H-FW6	MX237000-27520Q	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		240	
14 W	H-FW6	MX237000-27631T	AIR COND PAN	E		EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
15 W	H-FW6	MX237000-28010T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		200	-
16 W	H-FW6	MX237000-28110T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		192	
17 W	H-FW6	MX237000-29531T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	
18 W	H-FW6	MX237000-29601T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		40	
19 W	H-FW6	MX237000-29701T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		20	
20 W	H-FW6	MX237000-29801T	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		36	
21 W	H-FW6	MX457300-41621T	CLOCK ASSY			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		48	
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Ready																NUM	

- •You can then view the file and use it as needed to manipulate the order data.
- •Supplier P/N and Supplier Desc. are not able to be added to this document at this time.
- •Only due date will appear, supplier must figure ship date based on shipping leadtime.

### 5. Forecast Orders Documents Detail:

## The Order Documents view allows you to see the forecast order .pdf file.

🥖 DENSO NA Supplier Web Site - Microsoft Interne	t Explorer provided by DENSO Mai	nufacturing INC , Tenn.	
O http://webedi-dev.tac.densona.com:8281/	orecast-orders.do	🗸 🛃 Live Search	<u>۹</u>
😪 🍄 D DENSO NA Supplier Web Site		🟠 • 🔊 - 🖶	• $\mathbb{P}_{\text{Page}} \bullet \bigcirc \text{Tools} \bullet$
ΠΕΝΙΩ		DENSO NA SUP	PLIER WEB SITE
<b>DLIVSO</b> NORTH AMERICA			2.0 [Shorts]
Order Overview 👻 Creativ Customer Tag 🛛 Acco	ount 🕶 Downloads Log Out		
Forecast Orders		AIN	AK,INC. [US0000037]
Data Type er Documents Custon	e 3 - DENSO MANUFAC 4	NNESSEE	_
<u>Status Issue #</u>	Issue Date FO		=
Read 019	01/19/2012		
			×
		✓ Trusted sites	🔍 100% 🔹 💡

Status: Will show Read or Unread

- Issue #: A numerical #, not used by supplier
- 3 Issue Date: Date issued to NASWEB
  - FO: .pdf file of forecast data

4

### Downloading Forecast Order .pdf File:

#### Forecast Orders

Data	Type Or	der Doc	uments 🗸	Cus	tomer	DM	TN - DENSO	MANUFACTU	RING TENNES	SEE	✓
Click an icor	to open a	a docu	ment								
	rto open i					_		50			
<u>Status</u>		Issue	#		Issu	ie L	<u>)ate</u>	FO			
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2									(TO 06	5/06/10)	
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This will show all forecast data for that release by part number in a .pdf file.

\*\*Do not recommend to utilize this format for forecast. Utilize the Excel file for easier understanding\*\*

## 6. Forecast Orders Data Detail:

## The Order Data view allows you to download the forecast order into a .xls file.

🟉 DENSO I	A Supplier Web Site - Microsoft Internet Explorer provided by DENSO Manufacturing INC , Tenn.		_ 🗆 🔀
00.	D http://webedi-dev.tac.densona.com:8281/forecast-orders.do	💌 😽 🗙 Live Search	<b>P</b> -
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Di	ata Type Order Data Customer DMTN - DENSO MANY RING TE SEE		
1 jick an i	con tr 2 document. 4 5		=
Read	a <u>Issue #</u> <u>→ Date</u> XLS EDI 019 01/19/2012 🗐 🖃		
		✓ Trusted sites	🗙 100% 🔻
1)St	atus: Will show Read or Unread		
2 Is	sue #: A numerical #, not used by supp	olier	
	ave Data, Data issued to NACIA/ED		
3 IS	sue Date: Date issued to NASWEB		
4 XI	_S: .xls file of forecast data (Same as cu	urrent)	
5 El	ר. בי סו אין סו	irrent)	
1			

### **Downloading Forecast Orders into Excel File:**



crosoft	Excel - WH_TAB862_	20100210_TABF000024	_FW6[1]								-	2
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ıplier C	Buyer Part Number	Buyer Part Descr Supplie	r F Supplier F UOM	Delivery C Urgent	Purchase Order Number	Ship To	Ship Date	Ship Time	Due Date	Due Time	D.A.R Dal Qty Due	D.)
FW6	MX058600-32340T	CLOCK ASSY	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
FW6	MX058600-32601T	CLOCK ASSY	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	8	0
FW6	MX068900-43300T	BUZZER,WIRELE	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	150	0
FWG	MX068900-45700L	BUZZER, KEYLE	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	90	0
FW6	MX068900-45701T	BUZZER, KEYLE	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
FW6	MX070900-52310T	SWITCH, HAZAR	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
FWG	MX070900-52410T	SWITCH, HAZAR	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	116	J
FW6	MX070900-52510T	SWITCH, HAZAR	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
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FW6	MX146570-56161T	RR CONTROL P/	EA	218005	957600000	WHPTV1	02/16/10	00:00	02/18/10	15:00	8	0
FW6	MX146570-75910T	CONTROL ASYY	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	21	6
-146	MX237000-27520Q	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	24	0
FW6	MX237000-27631T	AIR COND PANE	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
FW6	MX237000-28010T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	20	Û
F\\6	MX237000-28110T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	19	2
FW6	MX237000-29531T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0
FW6	MX237000-29601T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	4	0
FW6	MX237000-29701T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	2	0
FW6	MX237000-29801T	AC PANEL	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	3	6
FW6	MX457300-41621T	CLOCK ASSY	EA	218005	957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00	4	8
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•You can then view the file and use it as needed to manipulate the order data.

•Supplier P/N and Supplier Desc. are not able to be added to this document at this time.

•Only due date will appear, supplier must figure ship date based on shipping leadtime.

### 7. Firm and Forecast History view:

The <u>Order History</u> option will take you to the old firm and forecast order data. Data is kept for 6 months.

DENSO	NORTH AMERICA					
)rder Overview 😦 (	eate Customer Tag Ac	ccount 🛛 Dov	vnloads	.og Out		
ïrm Orders	ory					
orecast Orders	a 🛃 Custe	omer DMAT-D	ENSO MANUS	CTURING ATHENS TENN	IESSEE 🗸	
Order History	Firm Order History					
<u>lssue #</u>	Forecast Order Histor	ry XLS	EDI			
012	01/12/2012	×				
005	01/05/2012	×	-			
356	12/22/2011	<b>X</b>				
349	12/15/2011	<b>N</b>	-			
342	12/08/2011	<b>N</b>	=			
225	40/04/0044	<u>ر</u>	=1			

Old Firm Order data and old Forecast Releases will move to the Firm Order History and Forecast Order History sections so they can be reviewed at a later date.

Order data will move into the History section 1 day after being read, or 1 week if not read.

## 8. Creating a Customer Tag:

This function allows you to create a manual tag if you need to print a kanban in an abnormal lot size or need additional tags for your shipment.

DENSO NA SUPPLIER	WEB SITE
DENSO NORTH AMERICA	2.0 [Shorts]
Order Overview 🐱 Create Customer Tag 🛛 Account 🕶 🖉 Downloads 🛛 Log Out	
Create Customer Tag AINAK,INC.	[U\$000037]
Select customer, enter part number and press the Submit button.	
Customer Select Company	
Part#	
Submit	
Please note: This process is to create new labels for shipping out of lot size. This will not change the requirements sent by DENSO.	
DENSO NORTH AMERICA	
Order Oversiew en Create Customer Tag. Account en Deumlande, Lag Out	
Order Overview V Create Customer Tag Account V Downloads Log Out	
Create Customer Tag	
Select customer, enter part number and press the Submit button.	
Customer DMMI - DENSO MANUFACTURING MICHIGAN	
Part # AA017480-5141	
Submit	
Please note: This presses is to greate new labels for shipping out of	
lot size. This will not change the requirements sent by DENSO.	
Chaosa sustamar you are shipping to and optar in the part	#
Choose customer you are snipping to and enter in the part	#
of the part you need kanbans for, then choose submit.	

## Creating a Customer Tag (cont'd):

DENSO	DENSO NA SUPPLIER WEB SITE	
<b>DLIVSO</b> NORTH AMERICA	2.0 [Shorts]	
Order Overview 👻 Create Customer Tag 🛛 Ad	count 💀 Downloads Log Out	
Create Customer Tag		AINAK,INC. [US0000037]
Enter the quantity and the number of tags needed, an	d press the Create button.	
Part No. (P) AA017480-5141		
Description DUCT ASPIRATOR 715L	Plant Code DMMI M1	
Qty (Q)	Recv Whse Location 1 G6C04 Contro 2 Due Date 3 / 31 / 2012	
Gerial# (3S) K97		
How many of this tag do you want to cre	sute?	omit

Enter in qty of pcs in the box

2 Enter in the due date of the order Note: For single digit month and day do not include leading 0 Ex: For March 1<sup>st</sup>,2012 enter 3/1/2012, not 03/01/2012

3 Enter in the # of tags that you want to print (Must be less than 100)

Click Submit to generate Kanbans

This will generate a .pdf file of the kanbans and they will be printed the same as the firm order kanbans.

### 9. Account Menu:

- This will allow you to review messages posted by DENSO (Messages are posted as a broadcast to all Suppliers via a request to NAITS; messages cannot be sent to individual Suppliers)
- Change your password



## 10. Downloads:

This is where DENSO will post documents available for the supplier to download. Manuals, specs, etc.



## 11. Setting Up a New Supplier on NASWEB

- When a plant has a new supplier code, they need to request for a NASWEB log in ID as soon as they have the new supplier code.
- As soon as the User ID has been established the supplier will start receiving orders from the plant. They will not receive any orders sent prior to the user ID being set up.
- This form below should be filled out and sent to NAITS at a unique e-mail address: naits\_requests@denso-diam.com

NASWEB New/Change User ID Request Form											
Type of Request: New		FTP (EDI) Required: Yes	[	]							
Change No											
Please Fill in if FTP (EDI) Required											
Supplier IT Contact:			Supplier IT Contact Email:			Supplier IT Contact Phone:					
If requesting a NEW User ID or FTP (EDI) Set Up Fill out Block Below:											
New User ID/Add FTP (EDI)											
DENSO Affilliate	Supplier Code	Vendor Name	Primary Contact First Name	Primary Contact Last Name	E-mail Address of Supplier Contacts (Upper: Primary Address, Lower: cc Address.) example: tammi_miller@denso-diam, alan_loe@denso-diam.com	User ID	FTP User ID				
If requesting a Change to an exisiting primary contact, or you need to add or remove a "CC'd" contact, please fill out blocks as necessary below:											
Change Primary Contact Person											
DENSO Affilliate	Supplier Code	Vendor Name	New Primary Contact First Name	New Primary Contact Last Name	New Primary Email						

If the supplier would like to receive orders by traditional EDI you can include that information on this form.