					ŀ	NAPC Mgr	NAPC S/L	Last Revi	vision	Written
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Document #	NAPSDWS006	Rev.	4	Revised Date	07	/10/20	Issue Da	te	8/27	/15

NASWEB

North American Supplier Web

Purpose:

•Allow N.A. Suppliers to view firm and forecast orders

•Provide a tool for suppliers to print kanbans and delivery orders

•Provide a way for suppliers to send an Advance Shipment Notification (ASN) at the time of shipment.

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1. Logging into NASWEB:

Website Address: https://nasupplier.denso-na.com/

BENSO NA Supplier Web Site - Microsoft Internet Explorer provided by DENSO Manufacturing INC, Tenn.		
O https://nasupplier.denso-na.com/	V 🐓 🗙 Live Search	
C DENSO NA Supplier Web Site	🏠 🔹 🔝 👘 🖷 📴 Page 🕶 🎯 Tools 🕶 🎽	
	2.0 [Shorts]	
Welcome to DENSO Supplier Web Site Login to your account. Username Password Remember Me » Forgot password? Login	At the main page you will b prompted for your usernam and password. The first time you log in wit a NEW user ID you will use your user name as your password. Enter both and click Login	ne :h e
Done	✓ ✓ Trusted sites 🔍 100% 👻	

You will then be prompted to change your password.

NOTE: The required Denso standard format for the password is: 8 characters, at least 1 capital letter, at least 1 lower case letter, and at least 1 number.

If you forget your password please use "Forgot Password" link to reset.

When resetting password you MUST use the primary e-mail address that is registered for NASWEB. This is where the temporary password will go.

2. NASWEB Home Page:

3

When you log in – this is the first screen you will see.

DEN	50 NORTH	H AMERICA						DENSO	NA SUPP		2.3.11
Tag Print: LAS	Dee Order Documents open or edit a doct ER		Customer DMTN - D	O Download A	URING TENNESS		Safety Stock		TEST U	ISER [n	2.3.11 haswebtest]
Show 10 Status Search Open	records Delivery Order # Search 00717101	Dock Code Search J1	Issued Date Search 07/02/2020	Due Date Search 07/17/2020	Ship Date Search 07/16/2020	0 07:00	Receiving Date Search 07/17/2020		Shipping Schedule <u>}</u>	Tag 人	Ship Notice
Open Open Open Past Due Past Due	00716108 00715118 00713153 00710108 00709103 00708112	J1 J1 J1 J1 J1 J1 J1	07/02/2020 07/02/2020 07/02/2020 06/25/2020 06/25/2020 06/25/2020	07/16/2020 07/15/2020 07/13/2020 07/10/2020 07/09/2020 07/08/2020	07/15/2020 07/14/2020 07/10/2020 07/09/2020 07/08/2020 07/07/2020	0 07:00 0 07:00 0 07:00 0 07:00 0 07:00	07/16/2020 07/15/2020 07/13/2020 07/10/2020 07/09/2020 07/08/2020	will o Orde custe	lepag defau ers foi omer	lt to r the last	Firm
Showing 1 to 7	of 7 records								ed (if omer:		tiple

<u>3 Drop Down boxes allow you to customize your view:</u>

Data Type: →Order documents – This will show Shipping Schedules / Tags / Ship Notices.

 \rightarrow Order data – This will show Excel file of order data.



Supplier ID: If you have multiple supplier codes that are under the same Login ID, use this drop down box to choose the correct supplier code to view the orders.

3. Firm Order Documents Detail:

The <u>Order Documents</u> view allows you to see shipping documents and create a ship notice for firm orders.



Header Fields:

- Status: Will show if order is Open, Closed or Past Due
- <u>Delivery Order #:</u> Order # (DO)
- B Dock Code: Plant Dock Code
- Issued Date: Date order loaded to NASWEB
- 5 <u>Due Date:</u> Due date to customer
- 6 Ship Date: Scheduled Ship date and time
 - <u>Receiving Date:</u> Scheduled Receiving date and time
 - Shipping Schedule: Pick list of parts / qty's on the DO

Sortable Fields: Fields 1 thru 7 may be sorted by clicking on the header name

- Tag: Kanbans for DO
-) <u>Ship Notice:</u> Create a new shipment. Will allow you to create shipping DO and send ASN.

Header Search Function:

Header fields 1 thru 7 are search capable allowing specific documents to be found quickly and easily. By entering desired values in the search block, only matching data will be listed.

Ex: Search all Status "Past Due", Dock Code "J1" and Receiving Date "07/09"



table and show new orders

North American Production Control

a. Printing Shipping Schedules:

rder Overvi		TH AMERICA	RFQ NAIL BF	O Download A	ccount 💀 Downloads	Safety Stock Log O	ut	2.3.11
irm Orde	ers						TEST USER	[naswebtest]
Print: LA	to open or edit a do			DENSO MANUFACTU		Supplier ID 200	1385 🗸	(2 🍆
ow 10 Status	records Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date	Receiving Date	Shipping Tag Schedule Tag	Ship Notice
Gearch Open	Search 00717101	Search J1	Search 07/02/2020	Search 07/17/2020	Search 07/16/2020 07:00	Search 07/17/2020 04:00	 & &	-
Dpen Df	00716108 DE	J1 ENSO DELIVERY O	07/02/2020	07/16/2020	07/15/2020 07:00 07/14/2020 07:00	07/16/2020 04:00 07/15/2020 04:00		
	actions: actions: le: 209365 INE PRECISION, INC OLOGY PARKWAY	r F	Bip To Plan Code: DMTN Fanbour: 1 Dock JI JENSO MANUFACTURNO 421 MIDDLESETTLEMEN	O TN INC.	07/08/2020 07:00	ip Schedule on the DO a quantitie	nd the sh	
	ILVNN IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	07/15/2020 Bala 07/15/2020 Data 07/10 Time 08/ Ne-of box Bonce 011 216 24 011 196 24	: 07/16/2020 EDA : 04:00 Олёл Qty Ас	NM	as an inte – not to b	oing schedu ernal pick lis oe sent to D vith the ship	st for supp ENSO / A	oliers
Prin DE/	iting Shi	NORTH AME	RICA		wnlo	Click Tag Pr show p * Make sure chosen be	rinter opt e desired	tions optio i
Data T Data T k an icon g Print:		x3)	Custom	Printer O	1) Laser Pi 2) Laser Pi 3) Zebra P	rinter (4" x 6. rinter (Small : rinter (4" x 6	1" x 3" labe	el))

b. Printing Shipping Kanban Tags (cont):

i. Printing on Laser Printer:

DENS	7 NORTH AMERICA	l.						DENSO	NA SUPPLIEF	2.3.11
Order Overview 💀	Create Customer Tag	RFQ	NAIL	BPO Download	Account 👽	Downloads	Safety Stock	Log Out		
Firm Orders									TEST USER	[naswebtest]
	<mark>order Documents ∨</mark> n or edit a document.	Custon	ner DM	TN - DENSO MANUFA	CTURING TENN	VESSEE 🔽] Supplier	ID 209365	~	
Tag Print: LASER	~			Receiving Date Sta	art:	F	Receiving Date E	ind:		I 🔪 🍆

Show 10 v records

Status	▼Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date		Receiving Date	Shipping Schedule	Tag	Ship Notice
Search	Search	Search	Search	Search	Search		Search	- [
Open	00717101	J1	07/02/2020	07/17/2020	07/16/2020	07:00	07/17/2020 04:00	Æ	×.	Ē
Open	00716108	J1	07/02/2020	07/16/2020	07/15/2020	07:00	07/16/2020 04:00	A	Å	Ē
Open	00715118	J1	07/02/2020	07/15/2020	07/14/2020	07:00	07/15/2020 04:00	E -	Ŀ	
Open	00713153	J1	07/02/2020	07/13/2020	07/10/2020	07:00	07/13/2020 04:00	2	A	Ē
Open	00710108	J1	06/25/2020	07/10/2020	07/09/2020	07:00	07/10/2020 04:00	<u>A</u>	2	Ē
Past Due	00709103	J1	06/25/2020	07/09/2020	07/08/2020	07:00	07/09/2020 04:00	2	×	Ē
Past Due	00708112	J1	06/25/2020	07/08/2020	07/07/2020	07:00	07/05/2020 04:00	<u>></u>	\geq	Ē

Showing 1 to 7 of 7 records



•When you click the icon to print the kanbans for the delivery order that you're shipping, they will appear in your browser like you see to the left.

First Previous 1 Next Last

Specific Print Settings for Laser printed Kanbans 4x6.5 or 1x3:

Printer settings will vary. Below is general settings for reference. When printing to 6.5x 8 Card Stock, make sure to choose correct image size

Print	×	
Printer: \\print203\302-RICOHC6004-FO V Properties Advanced	Нер 🕐	
Copies: 1 Print in grayscale black and whit	nite)	
□ Save ink/toner ① Pages to Print ⓐ All ○ Current page ○ Pages 1 - 48 ▶ More Options Page Sizing & Handling ① Size Poster Multiple Ooklet ○ Fit ③ Actual size ○ Shrink oversized pages	ent: 6.5 x 8.0in 5 x 11 Inches Strong Strong	ge
Page Setup Language: Font and Resource Policy: Send by Range Download Asian Fonts Discobred background correction Color Management Uct printer determine colors Vireat grays as K-only grays Preserve Black Preserve CMYK Primaries Simulate Overprinting Simulate Overprinting OK	Page 1 of 48 Print Cancel Print as image	

Troubleshooting a "fuzzy" QR code:



ii. Printing on Zebra Printer Specific Settings: 4x6.5 Card Stock:

	Print	×		
	Printer: \\print101\101-IS-ZEBRAZ4M-IS Properties Ad	vanced Help 🕢		
	Copies: 1 - V Print in grayscale (black and white)		
(\print101\101-IS-ZEBRAZ4M-IS Properties	Pages to Print	Comments & Forms		
Barcode Fonts Command Fonts	All Current page	Document	🕂 Choose	
Custom Commands Import/Export settings Tools About Options Advanced Setup Dithering Stocks Printer Memory	Pages 1 - 342			
Settings	More Options	Document: 6.5 x 4.0in	Landsc	ape
No. Of Copies: 1 Speed: 4 • //s	Page Sizing & Handling			-
Darkness: 15 💌	Size Poster Size Booklet			
Stocks: User defined	© Fit	6.5 x 4 Inches		
Paper Format	Actual size		🔶 🖌 PDF pa	age
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© inch 9	Choose paper source by PDF page size	CASE STARY SIA BPA AUTO AC DATE A	size "is	s not"
Size Width: 4.00		100 0000 0000 0000 0000000000000000000		
Height: 6.50	Orientation: Auto portrait/landscape		checke	ea
Unprintable Area	Portrait			
Left: 0.00 Top: 0.00 Right: 0.00 Bottom: 0.00	Landscape			
	, "			
		Page 1 of 342		
OK Cancel Help	Page Setup	Print Cancel		
			l	
1x3 Label:				
	Print	×		
		vanced Help 🕢		
	Copies: 1 😴 🖉 Brint in grayscale (the state of the back		
		black and white)		
الله: //print101/101-IS-ZEBRAZ4M-IS Properties	Pages to Print	Comments & Forms		
Barcode Fonts Command Fonts	Pages to Print @ All © Current page		Choose	•
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Note: Supplier printers may be configured differently. If printed labels do not match expected results, confirm proper configuration with your IT department before contacting customer PC.

When changing label printing methods, material or equipment always submit samples to customer for approval before mass use.

iii. Kanban (tag) print exclusion:

Tag printing can be shut off at the part number level. Please contact your DENSO Plant PC contact to set up. Exclusion is controlled by setting flag in "Item MA & Item MA 2 Maintenance" (Screen D003). Blank to print or "N" to exclude.





Tag exclusion will only remove the part number from the tag .pdf. Part number will remain in the DO requirements. Labeling requirement specification remains. Web Kanban Flag can be used to remove duplicate label printing for suppliers ex: fixed container labels, line side printing, etc.

iv. Card Stock Sourcing:

	toek sourchig.		
PURPOSE	Provide information for purchasing card stock	for Kanbans (Tags)	
PURCHASED BY	Each Supplier is responsible for purchasing th	e card stock.	
TIMING	Leadtime is approximately 3 weeks.		
	Laser Card Stock	Zebra	Card Stock
	6½"x8" Perforated Kanban Stock	4"x6½" Direct Thermal	4"x6½" Thermal Transfer
	Taylor Communications	Tri-State Media	MacArthur Corp
SOURCES	4609 Branch Ave, Portage, Mi 49002	325 Davids Drive	3111 Tri-Park Drive
(Or your	Contact: Kellie Hodgkins	Wilmington, Oh 45177	Grand Blanc, Mi 48439-0961
approved local	Office: 877-752-7025 Ext. 2	Phone: 513-933-0101	Phone: 810-606-1777
supplier)	E-mail:	Fax: 513-933-0111	
	Kellie.Hodgkins@taylorcommunications.com		
SPECIFICATION	Item: DWOS Tags	Item: DTT-4-65-F	Item: 150550001-392
	Blank white tags perforated at 4" from top	4x6.5 Paper(DT) Direct	TMMK TAGS
	Size 6½"x8"	Thermal Tag, Fanfold,	3000/box
	Wrapped in 500's	2,000 tags/stack,	
		4,000 tags/CTN	

•Laser printed on 6.5x8 kanban stock that has been used in the past. (Specs above)

•You can select your own supplier for the stock if you have another supplier, but the stock needs to be the same weight.

•Do not print Tags to Sticky Labels

North American Production Control

c. Creating Ship Notice:

When preparing and sending your shipment you will use the Ship Notice button for the DO that you are shipping.

											2.3.1
Order Overvie	ew 💀 Create Custo	omer Tag R	FQ NAIL BP	O Download A	ccount 👽 Dow	vnloads	Safety Stock	Log Out	t		
irm Orde	rs								TEST	USER	naswebte
Data Ty	vpe Order Documents	∨ c	ustomer DMTN - D	ENSO MANUFACTU	IRING TENNESSE	E 🔽	Supplie	er ID 20936	35 🗸		
ck an icon t	o open or edit a docu	ument.									
g Print: LA	SER 🗸		Rece	eiving Date Start:		R	Receiving Date I	End:		4	💕 🔇
ow 10	v records										
											01-1-
Status	Delivery Order #	Dock Code	Issued Date	Due Date	Ship Date		Receiving Date		Shipping Schedule	Tag	Ship Notice
	Delivery Order # Search	Dock Code Search	Issued Date Search	Due Date Search	Ship Date Search		Receiving Date			Tag	
Search						07:00	-		Schedule		Notice
Search Open	Search	Search	Search	Search	Search 07/16/2020	07:00 07:00	Search	04:00	Schedule		Notice
Search Open Open	Search 00717101	Search J1	Search 07/02/2020	Search 07/17/2020	Search 07/16/2020	07:00	Search 07/17/2020	04:00 04:00	Schedule	-	Notice
Search Open Open Open	Search 00717101 00716108	Search J1 J1	Search 07/02/2020 07/02/2020	Search 07/17/2020 07/16/2020	Search 07/16/2020 07/15/2020	07:00 07:00	Search 07/17/2020 07/16/2020	04:00 04:00 04:00	Schedule	 A A	Notice
Search Open Open Open Open	Search 00717101 00716108 00715118	Search J1 J1 J1 J1	Search 07/02/2020 07/02/2020 07/02/2020	Search 07/17/2020 07/16/2020 07/15/2020	Search 07/16/2020 07/15/2020 07/14/2020	07:00 07:00 07:00	Search 07/17/2020 07/16/2020 07/15/2020	04:00 04:00 04:00 04:00	Schedule	- A A A	Notice
Status Search Open Open Open Open Open Past Due	Search 00717101 00716108 00715118 00713153	Search J1 J1 J1 J1 J1	Search 07/02/2020 07/02/2020 07/02/2020 07/02/2020	Search 07/17/2020 07/16/2020 07/15/2020 07/13/2020	Search 07/16/2020 07/15/2020 07/14/2020 07/10/2020 07/09/2020	07:00 07:00 07:00	Search 07/17/2020 07/16/2020 07/15/2020 07/13/2020	04:00 04:00 04:00 04:00 04:00	Schedule	 2 2 2	h stice

The ship notice section will allow you to enter:

- Actual ship qty's
- •Alternate Packaging
- Shipment Transportation details
- Print Delivery Order document

Send ASN

Creating a new Ship Notice:

To create a new shipment you will click the New \rightarrow Edit button below:

DENSO NA Supplier Web	Site - Microsoft Internet Ex	plorer provided by	y DENSO Manufacturi	ng INC, Tenn.					- D X
D http://webedi	-dev.tac.densona.com:8281/order	-asn.do?densoCompan	yCode=DMMI&supplierCod	le=K97&orderNumbe	r=30405033	• • •	Live Search		P -
oogle	🗸 🔧 Sear	:h 🔹 👘 💌 🔀 Sh	are 🛃 🖌 More »					Si	gn In 🔌 🕇
Share Browser WebEx 👻									
r 💠 🕖 DENSO NA Supplie	r Web Site					Č.	• 🗟 - 🖶	• 🔂 Page • 🎯	Tools + ×
)					DENS	D NA SUPPLIE	R WEB SITE	^
DENSC	NORTH AMERICA							2.2.1 [Shorts]	
Advanced Shipp	oing Notice						AINAK,INC	. [US0000037]	
1)						•			
ASN Status [DO#	30405033] [DENSO MAN								
ASN Number	Last Modified ASN		hipment Status		View View Errors DO	Edit D	elete Sen ASN		
New						G			
									=
Shipment Status									
Part Number	Ordered Qty	Received Qty	In-transit Qty	Allocated Qty	Remain				
AA017480-5141	630	0	0	0		530 ^ 432			
AA017560-0100	432	0	0	0					
AA022484-0590	400	0	0	0	4	400			
AA022484-1660	1200	0	0	0	12	200			
AA022484-1670	1200	0	0	0	12	200			
AA022484-2130	800	0	0	0	8	300			
AA022500-9732	560	0	0	0	!	560			
AA122420-1611	5400	0	0	0	54	400 🗸			E.
							Trusted sites	① 1	00% -
							· // ascos sicos	· · ·	

(1)

ASN Status Section: ASN #'s and ASN Status for the Delivery Order will be shown in this section. Also, this is where you will be able to view and print your Delivery Order and Send the ASN.

2

Shipment Status Section: This section will show the detail of part #'s and quantities on the Delivery Order. You will be able to see the qty that was ordered, received by DENSO, In-transit, Allocated (assigned to a ship notice but not shipped) and any Remain Qty to ship.

Ship Notice Detail:

After choosing to create a New Ship Notice you will see the screen as shown below:

Ship Notice Detail ASN# TBD [DO# 30405033]	AMERICA					DENSO NA SU	2.2.1 [Sh	
ASN# TBD [DO# 30405033]								
							NAK,INC. [US0000	037]
	DENSO MANUFAC	TURING MICHIG	AN] (1		2			
Part Number Ordere	d Qty Received Qty	In-transit Qty	Remain Qty	Shipping Qty	Qty / Box	Primary Box Cnt	Alternate Box Cnt	
AA017480-5141	630 0	0	0	630	90	7	0	^
AA017560-0100	432 0	0	0	432	72	6	0	
AA022484-0590	400 0	0	0	400	400	1	0	=
AA022484-1660	1200 0	0	0	1200	200	6	0	
AA022484-1670	1200 0	0	0	1200	200	6	0	
AA022484-2130	800 0	0	0	800	400	2	0	
AA022500-9732	560 0	0	0	560	40	14	0	
AA122420-1611	5400 0	0	0	5400	150	36	0	
AA146214-1560	1452 0	0	0	1452	242	6	0	
AA146214-3160	2400 0	0	0	2400	240	10	0	
AA146636-1171	600 0	0	0	600	100	6	0	
AA146646-7740	5760 0	0	0	5760	480	12	0	~

Enter in actual shipping qty. It will default with full order qty.

If you are shipping in alternate (any package that is not the standard) packaging, please enter in the # of boxes that are in primary packaging. The # that is shipping in alternate packaging will automatically update.

3 Shipment details. Please enter in the details of the shipments as you know them. Will have chance at ASN time to enter as well. The GROSS WEIGHT, # OF PALLETS OF PARTS & # OF PALLETS OF EMPTY PKG WILL print on the DO sheet and must be entered.

When all information is entered, click "Save"

Saved Ship Notice:

After saving the ship notice you will see the view below:

The second seco	edi-dev.tac.densona.co	om:8281/order-	asn.do?currentOrderNu	mber=30405033&denso	CompanyCode=DMMI&s	upplierCod	e=K97 🔽	47 🗙	Live Searc	h		<u>۶</u>
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DENSO NA Supp	plier Web Site								• 🔊 •		} <u>P</u> age → {	💮 T <u>o</u> ols
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Part Number AA017480-514	Order 41			· · · · ·		Ren						
Part Number AA017480-514 AA017560-010	Order 41 00	630	0	0	630	Ren	0		F	or D	DEN	SO
 												
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ASN Status: This will show all ship notices created and the ASN #. You will be able to Edit, Delete or Send an ASN for a ship notice in process. You can also Print the Delivery Order at this time to place with the material being shipped.

You cannot create a new ship notice until the ASN is accepted for the one in process.

Shipment Status: This shows part # detail of the shipment status. It will show the quantity details about each part.

d. Printing Denso DO for Shipment:



e. Denso Skid Sheets Requirements:

DENSO NAIL skid sheets are **REQUIRED** for shipments moving on DENSO NAIL milkrun trucks, but optional for all other DENSO shipments (LTL or expedites, for example).

Important Points:

- The Skid Sheet print function is only available <u>after</u> ASN and shipment information has been entered and "<u>Saved</u>". ASN does NOT have to be "Sent" to create Skid Sheets.
- Skid Sheets are UNIQUE by Delivery Order (DO), so <u>never</u> apply to a different shipment.
- Always print on 8 ½"x 11" white paper using same print quality settings as DENSO kanbans (see page 10).
- Confirm pick-up and delivery dates and skid counts are accurate. For Trouble-shooting Matrix, see next page.
- Any back-ordered (due to shipper issue) or supplemental (due to DENSO request) order REQUIRES pre-approval from DENSO NAIL to ship on normal NAIL route. NAIL will try to accommodate, but ultimate responsibility for shipping cost is shipper for backorders or DENSO plant for supplemental orders. For approval contact NAIL at <u>NAILOPS@denso-diam.com</u> and/or 865.738.2300.

Attach 2 copies of the skid sheet(s) in upper right corner of 2 adjacent sides of pallet as shown here. Refer to DENSO's North American Transportation Guide for more details.

www.densocorp-na.com/suppliers/resources If shipment is comprised of only empty packaging, manual skid sheets (available in DOWNLOAD section of NASWeb site) must be used.

Example: NAIL Skid Sheet

DENSO NAIL SKID SHEET Receiver Del.Rte: MN1-700 Del.Date: 10/09/2015



Denso Manufacturing Michigan, Inc. Shipper Caplugs Pick Up Route : MN1-121 Pick Up Date : 10/05/2015 1 of: 2 Delvey Order : 5109028 ZMT : Common Dipping Schedul Microsoft : 5109028 ZMT : Common Shipping Schedul Microsoft : 5109028 ZMT : Common Schery Date : 10/05/2015

Example: Non-NAIL Skid Sheet





Denso Skid Sheets Troubleshooting Matrix:

Trouble Condition:	Recommended Action(s):
Bad print quality or damaged skid sheet(s)	 Damaged – reprint PDF skid sheet file. <u>Bad print quality</u> – Check all prints settings (see pg 10), reprint Skid Sheet PDF file. If issues persist after working with supplier IT group, contact NAIL
Wrong skid count(s) Example: keyed in/printed "3" skid sheets and later revised to "4"	 ASN has not been "SENT" (→ still appears under "Send ASN" heading on ASN Status screen (see pg 14)) – "EDIT" the ASN again, by revising the number(s) of pallets (see items in purple circles in section ④ of pg 13), and re-"Save". Re-saving automatically takes you out of the previous screen where you can click "View Skid Sheets" again. Corrections should be reflected based on the revisions. ASN has been "Sent", cancel the ASN (see pg 20). Then create new ASN as usual, revising the number(s) of pallets (of Parts or of Empty Pkg), and re-"Save". Click "View Skid Sheets" again. Corrections should be reflected based on the number(s) of pallets (of Parts or of Empty Pkg), and re-"Save". Click "View Skid Sheets" again. Corrections should be reflected based on the revisions.
Wrong delivery & pick- up dates (showing old dates)	 Meaning: The original delivery date for this order is < current date.* Translation: Either full order is shipping late or partial order is shipping late. Note: If some portion of DO was shipped on time, the unshipped portion of the DO will be shown with 10 digits DO# instead of the standard 8 digits when viewed in the ASN Status screen (see pg 14). The 10 digits are comprised of the original 8 digit # with 01, 02, 03, etc added to the end to indicate consecutive shipments on same original DO. Use back-up manual skid sheet available in DOWNLOAD section of NASWEB site. Instructions are included in the file. Contact NAIL Planning (NALP@denso-diam.com) for assistance if needed.
Error message1: Zero Product and Zero Empty Selected	 Meaning: No values were keyed in for # of Pallets or Parts or # of Pallets of Empty Pkg on ASN create screen. (<i>Note: # of Pallets of Parts must be > 0. # of Pallets of Empty Pkg can be 0.</i>) Close "View Skid Sheet" window, "Edit" ASN pallet # values. Re-"Save", and "View Skid Sheets" again. Corrections should be reflected based on your revisions.
Error message2: Routing Mismatch: Contact NAIL @ 1.865.738.2300	 Meaning: The delivery date for this order does not match any existing routing in NAIL system.**and *** Use back-up manual skid sheet available in DOWNLOAD section of NASWEB site. Follow instructions included there, and contact <u>NALP@denso-diam.com</u> if further assistance is needed to complete the sheets. IMPORTANT: E-mail a copy of the Error Msg skid sheet to your DENSO Production Control contact, cc: NAIL Planning team (<u>NALP@denso-diam.com</u>). Be sure to specify the date used for pick-up/delivery & the destination DENSO plant. DENSO PC & NAIL will work to resolve the data issue.

* If shipping backorder, original order due date will be in the past, so, as long as delivery day of the week is still valid, the Skid Sheets will print, but with OLD DATES. Shipping in full on correct shipping dates to meet original due date is highly recommended.

** If shipping supplement order and stated "required" delivery date results in Error Msg 2, contact DENSO PC to ask if shipping on <u>regular pick-up date</u> is OK and contact NAIL Operations team to be sure space is available. If yes, use manual skid sheet described in step 2 with approval ship/delivery dates. If not OK, DENSO PC should arrange LTL or expedite and Skid Sheets are not required.

*** If shipment is not a supplement order, root cause of Error Msg 2 is likely DENSO Master Data error. Strong supplier cooperation is appreciated to help DENSO identify and eliminate these errors. These should be very infrequent and lessening over time.

f. Sending the ASN:

After the parts have shipped to DENSO / ASMO the ASN will be sent within 30 min after shipping (setting can be changed in CIGMA Menu Option P142). Late ASN or ASN that does not match order will generate an email to specified planners to inform them of discrepancy:



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g. Cancelling an ASN:

If an ASN needs to be cancelled (for shipment that did not pick up or for a correction to part / qty):



h. Receiving Discrepancies to ASN:

ASN Number	Last Modified	ASN Sent	Shipment Received	Status	View Errors		Edit	Delete	Send ASN	Cance ASN
New							G			
001002743	04/05/2013 13.29		04/05/2013	Bang Brownin A Shi		2	-			
001002742	04/05/2013 13:26	04/05/2013 13:27		Receiving Discrepancy	Ł	3				
001002740	04/05/2012 12:52	04/05/2012 12:00				10				

If physical receiving qty does not match ASN qty, a discrepancy report will be posted to NASWEB with the details.

Use this to review discrepancies and make any additional shipments or follow up with planner as required.

	Print Date: 04/05	/2013	SHIPPING DISCREPANCY REPC	ORT		Page:	1
1		DMMIM1 / S1 D01002744 K97	Orig Deliven Curr Deliven Truck F	y Ord:	30319030 30319030 MN1-391		
Ì	Part Number	Description	ASN QTY Row	vd Qty	Discrepancy	Error Msg	1
	AA146540-281	0 BRACKET	24	12	12	Quantity Short	Ī

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Report will detail part #, ASN Qty and then Actual Rcvd Qty.

Report is posted immediately at the time of Denso receiving discrepancy.

4. Firm Order Data Detail:

The Order Data view allows you to see the firm orders in an Excel file as well as the raw EDI data:

🏉 DENSO NA Supj	plier Web Site - Microsoft I	nternet Explorer provide	d by DENSO Manufactu	ring INC, Tenn.		
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2 EDI	#: A numeri	cal #, not us	ed by suppl	lier		
3 Issu	ue Date: Date	e issued to N	IASWEB			
4 Due	e Date: Due d	date of DO				
5 XLS	: .xls file of f	orecast data				
6 EDI	: .txt file of ra	aw EDI data				

Downloading Firm Orders into Excel File:

Firm Orders Data Type Order Data ~ DMTN - DENSO MANUFACTURING TENNESSEE ~ Customer Click an icon to open or edit a document. Issued Date XLS EDI# Due Date Status **B** EDIF000064 02/23/2012 02/23/2012 Unread



•To just open the file, click open

•To save the file on your computer click save and choose the location to save.

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H-FW6	MX146570-75910T	CONTROL ASYY			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		216	j
H-FW6	MX237000-27520Q	AC PANEL			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		240	j
H-FW6	MX237000-27631T	AIR COND PANE			EA	218005		957600095	WHPTV1	02/16/10	00:00	02/18/10	15:00		0	J
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	MX237000-29801T	AC PANEL			EA	218005		957600095				02/18/10			36	
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- •You can then view the file and use it as needed to manipulate the order data.
- •Supplier P/N and Supplier Desc. are not able to be added to this document at this time.
- •Only due date will appear, supplier must figure ship date based on shipping leadtime.

5. Forecast Orders Documents Detail:

The Order Documents view allows you to see the forecast order .pdf file.

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Status: Will show Read or Unread

- Issue #: A numerical #, not used by supplier
- 3 Issue Date: Date issued to NASWEB
 - FO: .pdf file of forecast data

4

Downloading Forecast Order .pdf File:

Forecast Orders

	Data Type	Order Dod	cuments 🔽	Custo	mer DM	TN - DENSO	MANUFACTURIN	IG TENNESSEE	✓
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This will show all forecast data for that release by part number in a .pdf file.

Do not recommend to utilize this format for forecast. Utilize the Excel file for easier understanding

6. Forecast Orders Data Detail:

The Order Data view allows you to download the forecast order into a .xls file.

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Downloading Forecast Orders into Excel File:



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Supplier F Supplier F UUM Delivery C Urgert Purchase Order Number. Supplier Stp70006 MHPTV M058003.32011 CLOCK ASSY EA 21005 Stp70006 MHPTV M058003.42011 CLOCK ASSY EA 21005 Stp70006 MHPTV M058001-42001 BUZER N/FLIE EA 21005 Stp70006 MHPTV M058001-42001 BUZER N/FLIE EA 21005 Stp70006 MHPTV M058001-42001 BUTCH, HA2AF EA 21005 Stp70006 MHPTV M0179002-52101 SMTCH, HA2AF EA 21005 Stp70006 MHPTV M0179002-52101 SMTCH, HA2AF EA 21005 Stp700006 MHPTV M0179002-52101 SMTCH, HA2AF EA 21005 Stp700006 MHPTV M0179	B C D E F G H I J K B C D E F G H I J K VPP MI Number Digref MI Dectri Dectri Digrifer F Supplier F Digrifer F Digrifer F Purchase Order Number Ship Date A055003 233011 LOCK ASSY EA 218005 99780005 WHPTV1 '0007610 A058003 243011 LOCK ASSY EA 218005 99780005 WHPTV1 '0007610 A068900-43301 BUZZER, KFLIE EA 218005 99780005 WHPTV1 '0007610 A003900-52010 BUZZER, KFLIE EA 218005 99780005 WHPTV1 '0007610 A003900-52010 SWTCH, HA2AR EA 218005 99780005 WHPTV1 '0007610 A003900-52010 SWTCH, HA2AR EA 218005 99780005 WHPTV1 '0007610 A004900-52010 SWTCH, HA2AR EA 218005 99780005 WHPTV1 '0007610 A0146570-53118 ROUTROL, MA2AR EA 218005<	B C D E F G H J K L Wey Park Nucley Buger Park Dest: Supplier F. Supplier F. Uuger F. Uuger Purchase Order Number: Slip To: Slip Dae Ship Time MC6000.323011 CLOCK ASSY EA 210005 SP700005 WHPYN '02/10/10 00.00 MC6000.433011 BUZZER, MRELE EA 210005 SP700005 WHPYN '02/10/10 00.00 MC6000.433011 BUZZER, MRELE EA 210005 SP700005 WHPYN '02/10/10 00.00 MC6000.433011 BUZZER, MRELE EA 210005 SP700005 WHPYN '02/10/10 00.00 MC6000.433011 BUZZER, MRELE EA 210005 SP700005 WHPYN '02/10/10 00.00 MC6000.433011 MUTCH, HA2AF EA 210005 SP700005 WHPYN '02/10/10 00.00 MC60700.425017 SWTCH, HA2AF EA 210005 SP700006 WHPYN '02/10/10 00.00 MC60700.427817 EA	B C D E F G H I J K L M VP PM tituble Buyer Fat Desc: Suppler F Suppler F Suppler F Descent C Upper fat Purchase Order Number Ship To Ship Date Ship Time Date Box AD500032801 LOCK ASSY EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD500032801 LOCK ASSY EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD689004-3301 BUZZER, KFILE EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD09005-25101 SWHCH, HAZAR EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD09005-25101 SWHCH, HAZAR EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD14EFTS SHITT R EA 21005 SPF00005 VMFPTV To/To/To/To D000 C/078910 AD14EFTS SHITT R EA 21005 SPF00005<	B C D E F G H J J K L M N VP PM Number Buyer Part Destr. Supplier F. Suppl	B C D E F G H J K L M N O B C D E F G H J K L M N O VPP PM Unites Buger PA Unites Suppler FL During Date Ship Time During During <th< th=""><th>B C D E F G H J J K L M N O P MB Digre PM Under Buger PM Totest Supplier Supplier</th></th<>	B C D E F G H J J K L M N O P MB Digre PM Under Buger PM Totest Supplier Supplier

X

•You can then view the file and use it as needed to manipulate the order data.

•Supplier P/N and Supplier Desc. are not able to be added to this document at this time.

•Only due date will appear, supplier must figure ship date based on shipping leadtime.

7. Firm and Forecast History view:

The <u>Order History</u> option will take you to the old firm and forecast order data. Data is kept for 6 months.

DENS	NORTH AMERICA		
Order Overview 😗	Cieate Customer Tag Acco	ount 🛛 Dov	wnloads l
Firm Orders	ory		
Forecast Orders	ta V Custom	Her DMAT C	DENSO MANUE
Order History	Firm Order History		
<u>lssue #</u>	Forecast Order History	XLS	EDI
012	01/12/2012	×	
005	01/05/2012	N	
356	12/22/2011	×	-
349	12/15/2011	×	-
342	12/08/2011	R	-
225	40/04/0044		=1

Old Firm Order data and old Forecast Releases will move to the Firm Order History and Forecast Order History sections so they can be reviewed at a later date.

Order data will move into the History section 1 day after being read, or 1 week if not read.

8. Creating a Customer Tag:

This function allows you to create a manual tag if you need to print a kanban in an abnormal lot size or need additional tags for your shipment.

DENSO NORTH AMERICA	WEB SITE
DENSO NORTH AMERICA	2.0 [Shorts]
Order Overview 🐱 Create Customer Tag 🛛 Account 🕶 🖉 Downloads 🛛 Log Out	
	[U\$000037]
Select customer, enter part number and press the Submit button.	
Customer Select Company	
Part#	
Submit	
Please note: This process is to create new labels for shipping out of lot size. This will not change the requirements sent by DENSO.	
DENSO NORTH AMERICA	
Order Oversiew en Create Customer Tag. Account en Deumlande, Lag Out	
Order Overview ♥ Create Customer Tag Account ♥ Downloads Log Out	
Create Customer Tag	
Select customer, enter part number and press the Submit button.	
Customer DMMI - DENSO MANUFACTURING MICHIGAN	
Part # AA017480-5141	
Submit	
Please note: This process is to create new labels for shipping out of	
Intersection of the section of the s	
Chaosa sustamar you are shipping to and optar in the part	#
Choose customer you are shipping to and enter in the part	#
of the part you need kanbans for, then choose submit.	

Creating a Customer Tag (cont'd):

DENSO NORTH AMERICA	DENSO NA SUPPLIER WEB SITE	
DENSO NORTH AMERICA		2.0 [Shorts]
Order Overview 👻 Create Customer Tag 🛛 Ad	count 🗸 Downloads Log Out	
Create Customer Tag		AINAK,INC. [US0000037]
Enter the quantity and the number of tags needed, an	d press the Create button.	
Part No. (P) AA017480-5141		
Description DUCT ASPIRATOR 715L	Plant Code DMMI M1	
Qty (Q)	Recv Whse Location 1 G6C04 Contro 2 Due Date 3 / 31 / 2012	
Gerial# (3S) K97		
How many of this tag do you want to cre	sute?	omit

Enter in qty of pcs in the box

2 Enter in the due date of the order Note: For single digit month and day do not include leading 0 Ex: For March 1st,2012 enter 3/1/2012, not 03/01/2012

3 Enter in the # of tags that you want to print (Must be less than 100)

Click Submit to generate Kanbans

This will generate a .pdf file of the kanbans and they will be printed the same as the firm order kanbans.

9. Account Menu:

- This will allow you to review messages posted by DENSO (Messages are posted as a broadcast to all Suppliers via a request to NAITS; messages cannot be sent to individual Suppliers)
- Change your password



10. Downloads:

This is where DENSO will post documents available for the supplier to download. Manuals, specs, etc.



11. Setting Up a New Supplier on NASWEB

- When a plant has a new supplier code, they need to request for a NASWEB log in ID as soon as they have the new supplier code.
- As soon as the User ID has been established the supplier will start receiving orders from the plant. They will not receive any orders sent prior to the user ID being set up.
- This form below should be filled out and sent to NAITS at a unique e-mail address: naits_requests@denso-diam.com

			NASWEB	New/Change	e User ID Request Form		
Type of Request:		FTP (EDI) Required:		_			
New		Yes					
Change		No					
				Please Fill in if F	TP (EDI) Required		
Supplier IT Contact:			Supplier IT Contact Email:			Supplier IT Contact Phone:	
f requesting a l	NEW User ID or	FTP (EDI) Set Up Fill out Block Below:					
	1			New User ID/	Add FTP (EDI)		
DENSO Affilliate	Supplier Code	Vendor Name	Primary Contact First Name	Primary Contact Last Name	E-mail Address of Supplier Contacts (Upper: Primary Address, Lower: cc Address.) example: tammi_miller@denso-diam, alan_loe@denso-diam.com	User ID	FTP User ID
-							
f roquesting a	Thango to an o	visiting primary contact, or you pood to a	dd or romovo a "CC'r	d" contact, ploaco fil	out blocks as pocossant below:		
If requesting a (Change to an ex	xisiting primary contact, or you need to a	dd or remove a "CC'o				
If requesting a (Change to an ex	kisiting primary contact, or you need to a		Change Primary	l out blocks as necessary below: / Contact Person		
If requesting a (New Primary Contact	Change Primary New Primary Contact	/ Contact Person		
	Change to an ex Supplier Code	visiting primary contact, or you need to a		Change Primary			

If the supplier would like to receive orders by traditional EDI you can include that information on this form.